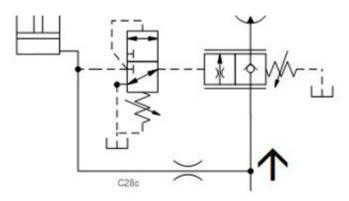
sun hydraulics	Sequencing Hydraulic Functions Machine:   Actuator: Cylinder   Function: Sequence			
Prepared for :			Prepared by :	
Schematics		Summary		
	Fig.1			
	Fig.2	С286		Fig.1
	Fig.3		$\bigcirc$	
Related Products Cartridges RSDC - Pilot-operated, balance sequence valve DKDP - Normally closed, balan logic element - pressure adjusta DRBC - 3-way, direct-acting, di with internal drain to port 3 (1 b open) MWDM - Model	ced poppet, ible rectional valve			Fig.2

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## Fig.3

In this example, circuits demonstrate normally closed balanced elements upstream from a motor. When the cylinder pressure is satisfied, the valve will shift and allow oil to the motor.

- Sequence valve: <u>RS\*C</u>
- Normally closed, balanced logic element: <u>DK\*P</u>
- 3-way, direct-acting, directional valve: DRBC
- Normally closed, balanced logic element: <u>MW\*M</u>

Benefits of this circuit arrangement:

- Fig. 1 shows a sequence valve to ensure pressure on the (clamping) cylinder before the motor rotates (a drill).
- Fig. 2 The logic element DK is an adjustable, leak-free valve that doesn't open until pressure in a (long) hose builds up to clamp a (drilling) tool e.g. with a cylinder. There is no minimum pressure drop required for flow to the motor once the logic valve is open.
- Fig. 3 shows a vented load control valve instead of the logic valve in circuit 2. It incorporates a reverse freeflow check. The 2/3-way DRBC unloads the pilot port of the MW\*M to tank until P3 exceeds the setting of the DRBC.