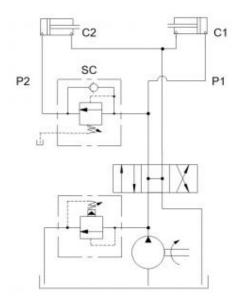


Sequence Valve Control - Sequencing of Cylinders

Machine: Industrial | Actuator: Cylinder | Function: Sequence

Prepared for : Prepared by :

Schematics

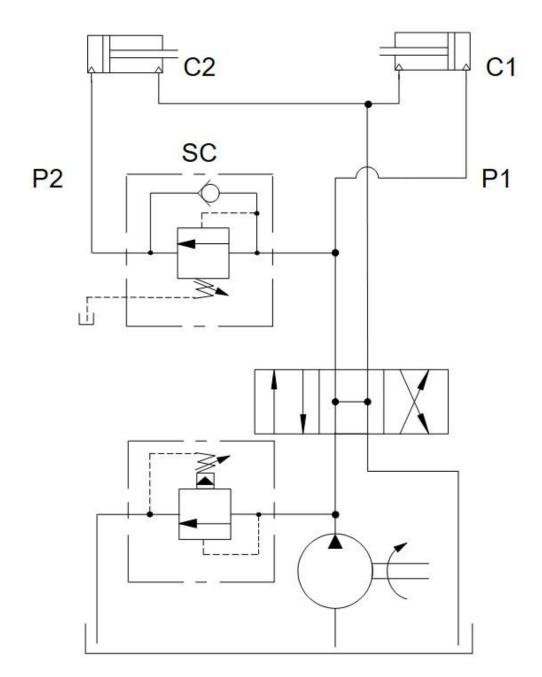


Related Products

Cartridges

SCEA - Direct-acting sequence valve with reverse flow check

Summary



In this example, a direct-acting sequence valve doesn't allow flow to cylinder C2 until pressure P1 on cylinder 1 exceeds the setting of the sequence valve.

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• Direct-acting sequence valve: SC*A

Benefits of this circuit arrangement:

- Depending on the setting of the sequence valve, the cylinder C1 will fully extend or exert a certain force before cylinder C2 starts to move.
- The sequence valve SC will crack open insensitive to backpressure P2.
- The built in reverse free flow check of the SC*A allows cylinder C2 to retract when the directional valve is shifted or when external forces are applied.

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