

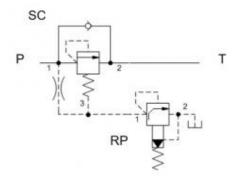
# **Pressure Ramp Up for Improved Pressure Control (2)**

Machine: | Actuator: Pump | Function: Pressure

Prepared for :	Prepared by

### **Schematics**

# Summary



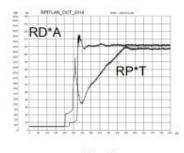


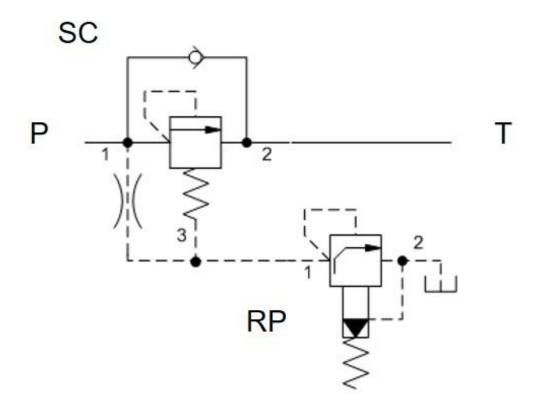
Fig. 1

## **Related Products**

#### Cartridges

RPET - Anti-Shock, pilot-operated, balanced poppet relief valve SCEA - Direct-acting sequence valve with reverse flow check

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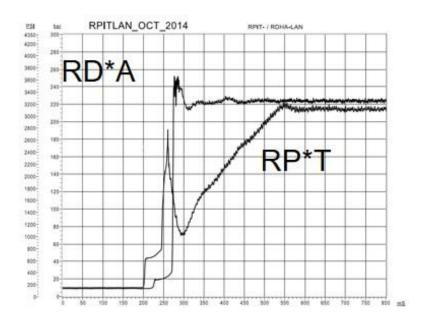


Fig. 1

A direct-acting sequence valve SC\*A can be used as a main stage relief. By applying pressure onto port 3, the setting and/or relief characteristics of the SC\*A can be controlled separately from the main stage. An external orifice is used to limit the pilot flow to the relief valve RP\*T

Direct-acting sequence: <u>SC\*A</u>,
Relief valves as pilot: <u>RP\*T</u>, <u>RD\*A</u>

Benefits of this circuit arrangement:

- The direct-acting sequence valve SC\*A as a main stage controls high flow rates well and has a good response time. Since the pilot valve (RP\*T) has a high capacity, the main stage SC\*A can open very fast. Piloting a SC\*A with a RP\*T effectively produces a 3 stage valve
- Fig.1 shows the step response of a standard direct-acting relief valve RD\*A and an anti-shock relief RP\*T.
- The SC\*A should be set to its minimum setting without pilot pressure. Approximately 300 psi is a good minimum setting for a fast reseat.

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