

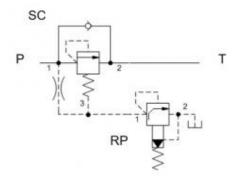
Pressure Ramp Up for Improved Pressure Control (2)

Machine: | Actuator: Pump | Function: Pressure

Prepared for : Prepared by :

Schematics

Summary



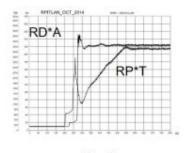


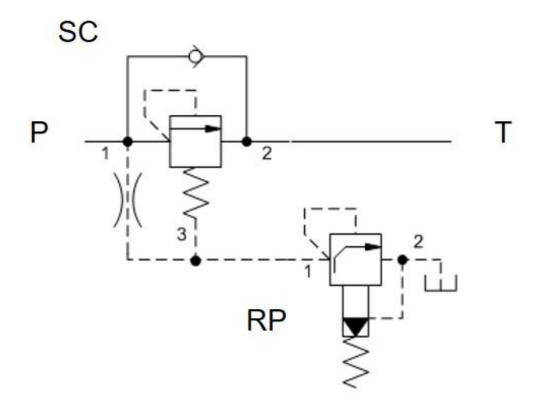
Fig. 1

Related Products

Cartridges

RPET - Anti-Shock, pilot-operated, balanced poppet relief valve SCEA - Direct-acting sequence valve with reverse flow check

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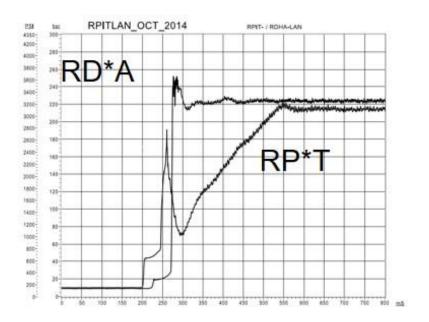


Fig. 1

A direct-acting sequence valve SC*A can be used as a main stage relief. By applying pressure onto port 3, the setting and/or relief characteristics of the SC*A can be controlled separately from the main stage. An external orifice is used to limit the pilot flow to the relief valve RP*T

Direct-acting sequence: <u>SC*A</u>,
Relief valves as pilot: <u>RP*T</u>, <u>RD*A</u>

Benefits of this circuit arrangement:

- The direct-acting sequence valve SC*A as a main stage controls high flow rates well and has a good response time. Since the pilot valve (RP*T) has a high capacity, the main stage SC*A can open very fast. Piloting a SC*A with a RP*T effectively produces a 3 stage valve
- Fig.1 shows the step response of a standard direct-acting relief valve RD*A and an anti-shock relief RP*T.
- The SC*A should be set to its minimum setting without pilot pressure. Approximately 300 psi is a good minimum setting for a fast reseat.

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