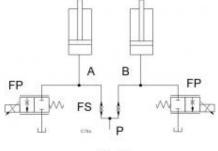
sun hydraulics	Flow Division – Adjustable Options (1)
	Machine: Actuator: Cylinder Function: Flow

Prepared for :

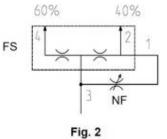
Prepared by :

Schematics

Summary







Related Products

Cartridges

FPCC - Electro-proportional flow control valve normally closed NFBC - Fully adjustable needle valve FSBD - High accuracy flow divider valve

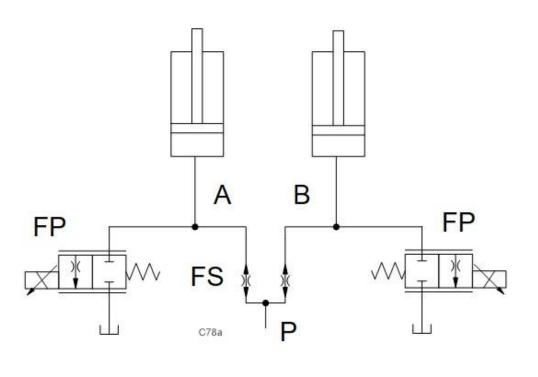
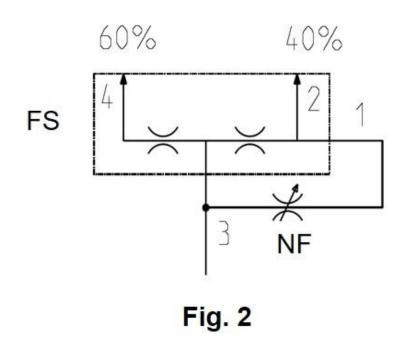


Fig. 1



The examples show flow divider that can be adjusted with additional flow control valves.

- Proportional flow control valve: FPCC
- Needle valve: <u>NF*C</u>
- Flow divider: FS*D

Benefits of this circuit arrangement:

• Fig.1 shows a flow divider/combiner to extend or retract two cylinders with equal speed. Additional proportional flow control valves in a closed loop (with LVDT on the cylinder) provide for more precision

without the need for high-capacity flow control valves.
Fig.2 shows a standard 60/40 flow control is parallel to the fixed orifice in the flow divider. The additional valve between port 3 and 1 can be used to adjust the split ratio.